

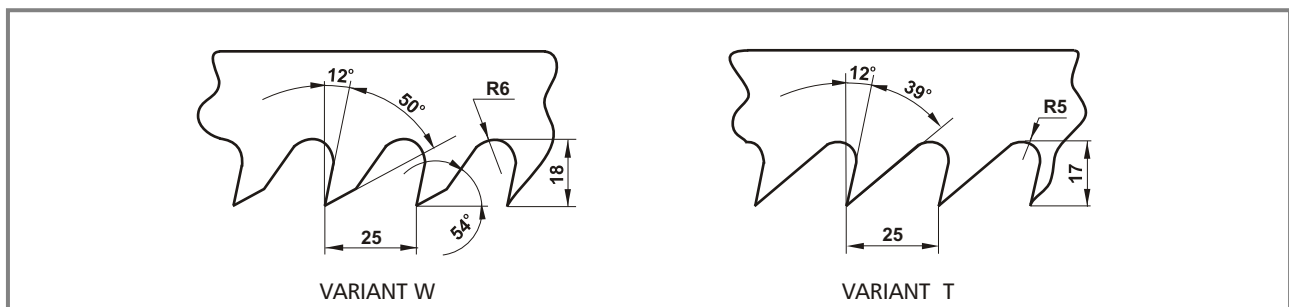
## 1.1 FRAME SAW BLADES - "PTR" - FOR VERTICAL AND HORIZONTAL FRAME SAWS

Frame saw blades are produced :

- according to norm : PN - 84/D-54521,
- from steel with thickness 2,2 mm,
- with pitch "t" - 25 mm,
- it's possible to make a pitch : 20,30 mm upon request.

Frame saw blades are prestressed, not sharpened and not mounted.

### Offered tool contour and angles by frame saw blades



### Method of order by frame saw blades

The order should specify following parameters :

1. Length of frame saw blade - l [mm]
2. Width of frame saw blade - h [mm]
3. Kind of tool contour (WR - for saw setting variant T, WZ - for saw swaging variant W)
4. Symbol of frame saw blade S ( Swedish steel ) or D ( German steel )
5. Mounted frame saw blade

Exemplary order :

	1	2	3	4	5
Frame saw blade S mounted with single row steel strip	1300	- 160	- WR	- S	- LT1

- - tools upon request
- - tools available from stock

### ATTENTION :

1. We produce frame saw blades with atypical lengths upon request.
2. We produce chromium plated frame saw blades - please mark by order "chromium plated frame saw blade".
3. It's also possible to make frame saw blades with pinholes for single and double row steel strips upon request.
4. We produce frame saw blades WR from German steel with stellite tool point.
5. We offer also within the confines of additional services as follow :
  - mounting of frame saw blades with steel strips, that quarantees high quality of mounting,
  - correct stress of frame saw blades,
  - saw setting and sharpening.