

## 5.1 KNIVES FOR PLANING MACHINES AND FOR CUTTER HEADS

Knives, which are produced by Gopol, are marked as follow :

- monolith knives from high speed stell with symbol **HSS 18**,
- monolith knives from chromium steel with symbol **CR 100 EXTRA**,
- knives with cutting edges from hard metal as **HM**,
- knives **HSS 18** with coating, which increases tool life.

We make knives with following maximal lengths : 810 mm by HM, 1200 mm by HSS 18 and by CR 100 EXTRA.

### Method of order by knives for planing machines and for cutter heads :

The order should specify following parameters :

1. Length of knife - B [mm]
2. Height of knife - H [mm]
3. Thickness of knife - T [mm]
4. Grade of material ( cutting edge from hard metal **HM**, from high speed steel **HSS**, from chromium steel **CR 100 EXTRA** )

Exemplary order :

	1	2	3	4
Knife for planing machine	640	- 35	- 3	- HM

○ - tools upon request

● - tools available from stock

**ATTENTION :**  
We offer also sharpening of knives in the field of service.