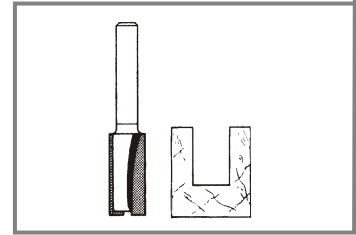


**6.2 PRODUCTION PROGRAM OF CARBIDE TIPPED SHANK CUTTERS**

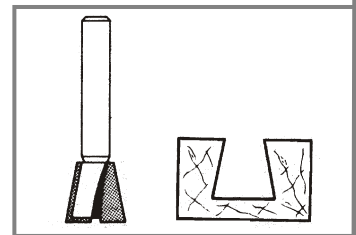
**FT 01**

D	d	B	L	o ●
18	10	20	50	o
18	12	30	60	o
20	12	30	60	o
22	12	30	60	o
25	12	30	60	o
30	12	30	60	o



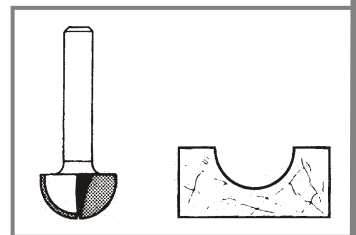
**FT 02**

D	d	B	L	$\alpha$	o ●
32	10	22	52	20	o
32	12	22	52	20	o



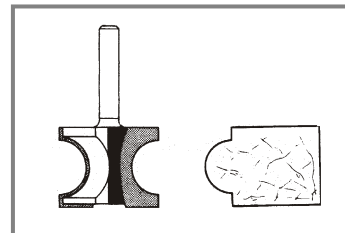
**FT 03**

D	d	B	L	$\alpha$	o ●
20	10	14	44	8	o
20	12	14	44	8	o
23	10	14	44	9	o
23	12	14	44	9	o



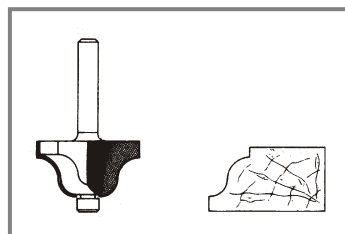
**FT 04**

D	d	B	L	R	o ●
26	10	16	46	3	o
26	12	16	46	3	o
32	10	18	48	5	o
32	12	18	48	5	o
38	10	26	56	8	o
38	12	26	56	8	o
45	12	30	60	10	o
45	16	30	60	10	o
50	12	34	64	12	o
50	16	34	64	12	o



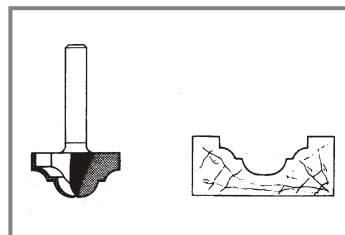
**FT 05**

D	d	B	L	R	o ●
38	10	15	45	2 × R6	o
38	12	15	45	2 × R6	o



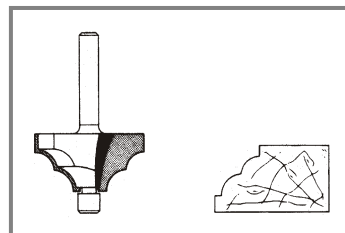
**FT 06**

D	d	B	L	R	o ●
30	10	18	48	2 × R5	o
30	12	18	48	2 × R5	o
40	10	20	50	2 × R6,5	o
40	12	20	50	2 × R6,5	o



**FT 07**

D	d	B	L	R1	R2	o ●
32	10	16	46	3	6	o
32	10	16	46	3	6	o
42	12	24	54	3	8	o



SHANK CUTTERS