

## 7.4 PCD SPIRAL MILLS

| D  | L1 | d  | L2 | L3  | z | L | R |
|----|----|----|----|-----|---|---|---|
| 25 | 28 | 25 | 55 | 95  | 4 | o | o |
| 25 | 37 | 25 | 55 | 105 | 4 | o | o |
| 25 | 45 | 25 | 55 | 115 | 4 | o | o |
| 25 | 60 | 25 | 55 | 127 | 4 | o | o |

